


Welding Certificate

WECE-CPR-1090-2.00075.GSIMA.2014.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer	KW Kranwerke GmbH
	Claus-von-Stauffenberg-Straße 11-15 68163 Mannheim GERMANY
welding shop	KW Kranwerke GmbH, Rhenaniastraße 58, 68199 Mannheim GERMANY
Technical specification	EN 1090-2:2018
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 135 (partly mechanized)
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	 born on: 
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	 born on: 
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	21.04.2014
Period of validity	02.02.2024
Remarks	see reverse
Place and date of issue	Mannheim, 17.03.2021 Krämer
	  Dipl.-Ing. (FH) Ehrler Head of certification body